



SALES DRAWING

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($\varnothing 9 \frac{1}{2}$)

($\varnothing 11 \frac{1}{2}$)

($\varnothing 5.625$)
($\varnothing 5.375$)
THRU.

8X ($\varnothing 7/8$)

(2)

(70)

($\varnothing 7.125$)
($\varnothing 6.875$)

(6)

($\varnothing 6 \frac{5}{8}$)

SERRATED GASKET SURFACE

6" ENDSEAL VICTAULIC GROOVE

NOTE:
SOLD TO WORLEY WELDING ONLY.

REV	BY	DATE	DESCRIPTION
D	GDS	9-29-11	REPLACED C27771 & B27209 WITH B31646
C	GDS	8-1-11	ADDED PRESSURE MARKING NOTE
B	VD	11-17-10	HS6FLDGSH WAS HS6DTFL. PART # WAS HS6DT70. REV. NOTES.
A	CHL	12-10-09	NEW PART ADDED TO SYSTEM

<small>UNLESS OTHERWISE SPECIFIED DIMENSIONAL TOLERANCES FRACTIONAL: $\pm 1/16$ X.XX: $\pm .03$ X.XXX: $\pm .015$ ANGLE: $\pm 1^\circ$ DEBURR ALL SHARP EDGES. ALL MACHINED SURFACES TO HAVE A 125 RMS FINISH UNLESS NOTED OTHERWISE.</small>	DRAWN BY:	VD
	CHECKED BY:	PJG
	PROTOTYPE BY:	VD
	PROTOTYPE DATE:	11/9/2009
	APPROVED FOR PRODUCTION BY:	PJG
THIRD ANGLE PROJECTION	PRODUCTION DATE:	12/10/2009

SALCO PRODUCTS, INC.		
PART NAME: PIPE STUB 6"		
MATERIAL: SALCO PE		
PROJECT #: 090428	SHEET #: 1 OF 1	SCALE: 1:1
DRAWING #: C27732	PART #: HS6PST70	

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